

PL182X-61-4-EV 4.0 两芯插头组装规范

PL182X-61-4-EV 4.0 2POS Plug Assembly Manual

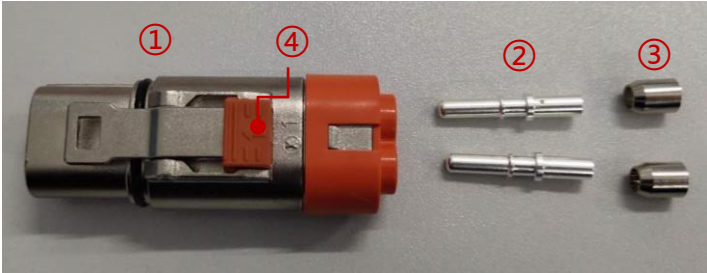


| Product Type 产品类型 | | Plug Type 插头类型 | | Key & Color ⁽¹⁾ 键位 & 颜色 | | Series 系列 | | Cable Size 线材尺寸 | |
|----------------------|---------------|-------------------|---|---------------------------------------|---------------------------|--------------|--|--------------------|------|
| PL | PowerLok™ 4.0 | 182 | 2POS plug connector, Straight ,Shielding 二芯插头连接器， 直头，屏蔽款 | X | Key "X" Orange X 键位 橙色 | 60 | 60Series without HVIL 60系列 不带高压互锁 | 4 | 4mm² |
| | | | | Y | Key "Y" Black Y 键位 黑色 | | | | |
| | | | | U | Key "U" Yellow U 键位 黄色 | 61 | 61 Series With HVIL 带高压互锁 的61系列 | | |

(1) 颜色是指插头上CPA的颜色。Color refers to the color of the CPA on the plug.

安装步骤 Assembly Instruction

步骤1：取出连接器，如图示零件。
Step1：Unpack all components as shown below.

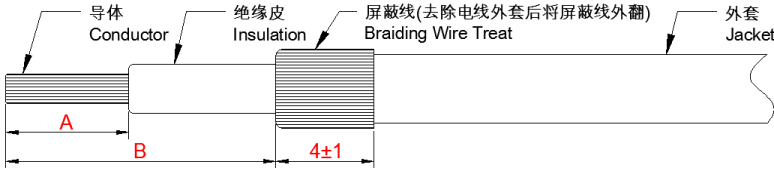


- ① 连接器组件 Connector Component ×1
- ② 端子 Terminal ×2
- ③ 铜套 Copper Sleeve×2
- ④ CPA

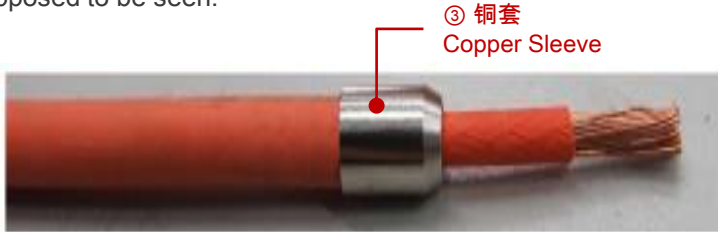
步骤2：选择符合如下尺寸要求的屏蔽线缆 (参考手册最后的附录)。
Step2：Select the right cable according to your connector and the cable specification below (refer to the appendix)

| 线缆规格 Cable Size | 绝缘皮剥线长度 strip Length "A" (mm) | 外被剥线长度 Jacket strip length "B"(mm) |
|--------------------|----------------------------------|---------------------------------------|
| 4mm² or 12AWG | 9±0.5 | 24±1 |

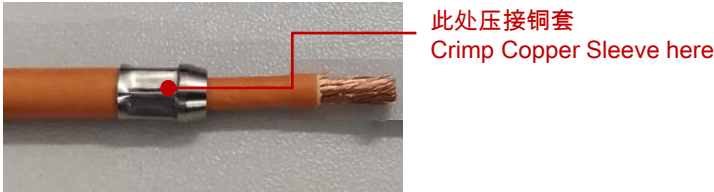
步骤3：按步骤2剥线尺寸剥开电线外套、屏蔽层及绝缘皮，翻折屏蔽线，并剪掉多余屏蔽线。
Step3：Refer to value(A&B) in step 2, strip jacket, insulation, then fold back the braid and trim off any excess.



步骤4：在屏蔽层上套上③铜套，③铜套需套到底，套上铜套后屏蔽线不能露出。
Step4：Make cable through ③copper sleeve and bring ③copper sleeve to the left as far as possible, and the braid is not supposed to be seen.



步骤5：用六角刀具把③铜套压紧，压紧后铜套的保持力不少于50N。
Step5：Crimp ③copper sleeve with hexagonal crimping tool, minimum retention force is 50N after crimping.



步骤6：套上②端子，采用四点压接模或六边压接模压接端子，压紧后端子保持力不小于下表中数值。
Step6：Insert the cable conductor into ②terminal and use four point or hexagon crimping tool to crimp, the retention force should respect the values written below.

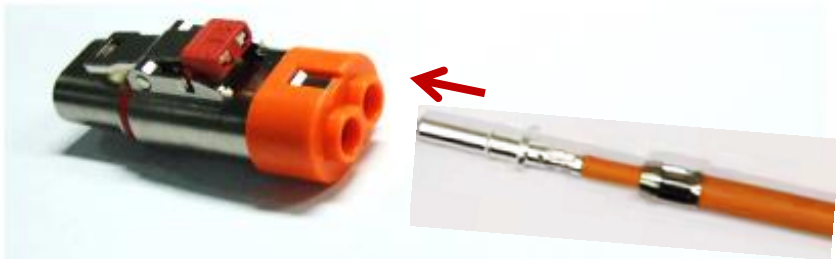


| 线缆规格 Cable Size | 刀模型号 Tool Number | 压接尺寸H Crimp dimension | 保持力 Min retention force |
|---------------------------|---------------------|--------------------------|----------------------------|
| 4mm ² or 12AWG | YM-041 | 2.8±0.1mm | 310N |

说明：压接形状不作要求，客户负责采购压接工具或刀模，拉拔力需要配合压接截面的金相分析，客户才能判断压接质量合格，芯线压缩比要求为 80~90%。

Note: Crimping shape is not required, customer will take liability for sourcing tools or dies, Customers need to check conduct pull-out force and Metallographic analysis of crimping section to confirm the quality of crimp process , Terminal crimping must meet the conductor compression ratio requirements: 80~90%

步骤7：将压好端子的电线按PIN位要求先后插入①连接器组件，直到听到“咔”声响，此时后拉应不松脱。
Step7：Insert the wire into the ①connector according to the right position one by one, It is in place when it clicks, It should not be loosen when you pull back it at this time.



步骤8：完成组装。
Step8：Harness well finished as the picture shown below.



步骤9：建议客户参考下面的测试参数,对线束进行绝缘电阻测试和耐压测试

Step9：Insulation resistance and dielectric withstand voltage tests are obligated to be done according to below test parameters to guarantee the good electric performance of the whole harness

9-1 绝缘电阻测试

9-1 Insulation Resistance Test

| 位置 Positions | 测试电压/时间 Test Voltage/Time | 绝缘电阻 Insulation Resistance |
|---------------------------------|------------------------------|-------------------------------|
| 电缆到壳体 Cable(power) to shell | 1000 VDC / 5S | > 500 MΩ |
| 电缆到高压互锁 Cable(power) to HVIL | 1000 VDC / 5S | > 500 MΩ |
| 高压互锁到壳体 HVIL to shell | 1000 VDC / 1S | > 100 MΩ |

9-2 耐压测试

9-2 Dielectric Withstand Voltage Test

| 位置 Positions | 测试电压/时间 Test Voltage/Time | 漏电流 Leakage Current |
|-----------------------------------|------------------------------|------------------------|
| 电缆芯线到壳体 Cable(power) to shell | 5000 VDC / 10S | <5mA |
| 电缆芯线到高压互锁 Cable(power) to HVIL | 5000 VDC / 10S | <5mA |
| 高压互锁到壳体 HVIL to shell | 500 VDC / 1S | <5mA |

9-3 测试说明:

警告:建议的电气测试及其参数应根据终端应用要求进行审查，以确保安全性并防止损坏其他部件。提供的参数是基于PowerLok连接器和其峰值1000VDC额定。提供的测试参数可能超出电缆组件或设备上使用的其他部件/材料的限制。

9-3 Test note:

caution: Recommended electrical tests and their parameters should be reviewed against end application requirements to ensure safety and to prevent damage to other components. Parameters provided are based on the PowerLok connectors and their peak 1000VDC rating. Test parameters provided may exceed the limit of other components/materials used on the cable assembly or device.

附录APPENDIX

线缆参考规范
Reference specification for cable

| 线缆类型 Cable Type | 电线尺寸 Cable Size | 导体结构(mm) Conductor | 导体外径(mm) Conductor OD | 电线外径(mm) Wire OD |
|------------------------|--------------------|-----------------------|--------------------------|---------------------|
| 屏蔽线 Shielding cable | 4.0mm² | 350*0.12 | 2.90 | 5.80±0.2 |

版本记录 Revision history

| 序号 Number | 变更内容 Content of change | 日期 Date |
|--------------|---------------------------|------------|
| 01 | 新出 New issue | 20230327 |



Amphenol Technical Products International provides the above product specifications for the standard PowerLok™4.0 series of connectors to assist users in identifying the correct product for the system to which the connectors may be applied. Specifications are subject to change without notice. Contact your nearest Amphenol Corporation Sales Office for the latest specifications. All statements, information and data given herein are believed to be accurate and reliable but are presented without guarantee, warranty, or responsibility of any kind, expressed or implied. Statements of suggestions concerning possible use of our products are made without representation or warranty that any such use is free of patent infringement and are not recommendations to infringe any patent. Specifications are typical and may not apply to all connectors. Note that these specifications are derived from relevant global standards used in the automotive and industrial transportation markets, but they are not a substitute for system level design validation testing, which is the sole responsibility of the system designer and/or end user.

Asia Pacific

ChangZhou, China
Tel: +86 519-8981 9713
Add: No.11 Fengxiang Road, New District, Changzhou, Jiangsu
P.C: 213001

Asia Pacific

GuangZhou, China
Tel: +86 20-3210 6099
Add: 9th Floor, No. 10, the 4th Street, Kehui Jingu, Huangpu District, Guangzhou, Guangdong
P.C: 510663

North America

Winnipeg, Canada
Tel: +1 204 697 2222
Add: 2110 Notre Dame Avenue

North America

Nogales, Mexico
Tel: +52(55) 5258 9984
Add: 482 Mariposa Road Building A, 85621

Email: info@Amphenol-GEC.com